WEBVTT 1 00:00:00.035 --> 00:00:02.125 ProTech, uh, I'll, I'll introduce him. 2 00:00:02.275 --> 00:00:06.105 He's got a similar, uh, problem with, uh, his, uh, 3 00:00:06.315 --> 00:00:07.385 management of risks, 4 00:00:07.385 --> 00:00:10.385 because when he is not flight testing, he likes to do rock 5 00:00:10.905 --> 00:00:12.265 climbing, mountain biking, 6 00:00:12.405 --> 00:00:14.945 and one of the most hazardous things I know in world, 7 00:00:14.965 --> 00:00:16.585 in the world is child rearing. 8 00:00:16.885 --> 00:00:17.985 Please welcome Reed. 9 00:00:28.705 --> 00:00:31.785 Hey, thank you, Pete. Um, in talking to Pete this morning, 10 00:00:31.845 --> 00:00:34.915 he was thanking me for doing this, preparing this. 11 00:00:35.335 --> 00:00:37.755 Um, what I wanted to say is that I, I find this rewarding 12 00:00:37.755 --> 00:00:40.435 because, um, this, this effectively serves 13 00:00:40.435 --> 00:00:41.555 as an introspective for us,

14 00:00:41.815 --> 00:00:43.075 and so we get something out 15 00:00:43.075 --> 00:00:44.155 of it directly as an organization. 16 00:00:44.905 --> 00:00:46.925 Um, in addition, it's always interesting to see 17 00:00:47.025 --> 00:00:50.005 how the message you prepared fits in with the, the course 18 00:00:50.005 --> 00:00:51.085 of the, uh, workshop. 19 00:00:51.505 --> 00:00:54.685 So yesterday, the conversation turned towards, uh, working 20 00:00:54.685 --> 00:00:56.805 with your program office and how to manage that pressure. 21 00:00:57.325 --> 00:00:59.625 Um, and it occurred to me that I, I think that some 22 00:00:59.625 --> 00:01:00.945 of this could be applicable to that. 23 00:01:00.945 --> 00:01:02.025 So hopefully I, um, 24 00:01:02.325 --> 00:01:04.025 can provide some ideas or solutions for that. 25 00:01:04.905 --> 00:01:07.485 Um, flight test safety to improve customer relationships. 26 00:01:08.155 --> 00:01:10.045 This is a collection of lessons learned by us 27 00:01:10.045 --> 00:01:11.205

as a flight test service provider. 28 00:01:11.725 --> 00:01:14.225 Um, rather than focus on one individual story 29 00:01:14.285 --> 00:01:17.225 and, uh, go into the technical detail, rather what spoke 30 00:01:17.225 --> 00:01:18.585 to us and looking at the different options 31 00:01:18.605 --> 00:01:21.945 and stories that came to mind is the common thread of 32 00:01:22.005 --> 00:01:24.145 how our, how working with our customer 33 00:01:24.145 --> 00:01:26.025 and how getting that relationship off on the right foot 34 00:01:26.765 --> 00:01:28.435 influences the safety picture of the program. 35 00:01:31.965 --> 00:01:33.585 So for background, what do we do? 36 00:01:34.125 --> 00:01:35.825 Uh, aerotech, TEC 37 00:01:35.825 --> 00:01:38.145 and AEROTECH stands for Test Engineering Certification. 38 00:01:38.645 --> 00:01:41.995 So at the core, we provide contract flight test services. 39 00:01:42.935 --> 00:01:46.475 Um, in addition, we provide services around that activity. 40 00:01:46.615 --> 00:01:48.915 So certification, uh, helping the customer with that.

41 00:01:49.375 --> 00:01:50.955 Uh, and sometimes engineering as well, 42 00:01:50.985 --> 00:01:52.515 that could be help with the design. 43 00:01:53.235 --> 00:01:54.695 Uh, it could just be design 44 00:01:54.695 --> 00:01:55.735 and build a flight test equipment. 45 00:01:56.405 --> 00:01:59.105 Um, and it truly spans the whole range in some cases. 46 00:01:59.885 --> 00:02:03.715 Um, our customers are maybe an established OEM 47 00:02:03.715 --> 00:02:05.035 that does have a flight test organization. 48 00:02:05.295 --> 00:02:07.275 Uh, and we have that common background 49 00:02:07.295 --> 00:02:09.555 and understanding of what flight test is, what it involves, 50 00:02:10.225 --> 00:02:11.645 and they just need surge labor 51 00:02:11.785 --> 00:02:13.405 or support in doing a small program 52 00:02:13.475 --> 00:02:15.085 that they don't have time to take on. 53 00:02:15.455 --> 00:02:17.925 Maybe we're helping a new OEMs set up their organization, 54 00:02:18.685 --> 00:02:20.585

uh, and there's some learning that goes on together. 55 00:02:21.505 --> 00:02:25.205 And maybe, uh, in honest, in all honesty, most 56 00:02:25.205 --> 00:02:27.845 of our programs by, in terms of number, uh, 57 00:02:27.945 --> 00:02:29.365 our customer doesn't have a flight test 58 00:02:29.365 --> 00:02:30.565 organization, they're not familiar. 59 00:02:30.865 --> 00:02:32.525 Um, maybe they've never done flight tests. 60 00:02:33.345 --> 00:02:34.945 Um, and so that's, 61 00:02:34.945 --> 00:02:36.625 that's the most interesting to look at, I think. 62 00:02:36.625 --> 00:02:39.565 So keep that in mind, uh, as they go 63 00:02:39.565 --> 00:02:40.805 through these, uh, slides. 64 00:02:44.215 --> 00:02:46.355 So to look at that a bit more, uh, this is, 65 00:02:47.095 --> 00:02:50.115 I'd say a high level, uh, of a program flow. 66 00:02:50.595 --> 00:02:53.175 Customer kicks off the project, begins their design work 67 00:02:53.175 --> 00:02:57.015 integration, and goes through the rest of the activity.

68 00:02:57.955 --> 00:03:01.285 And with all, all programs, there's a level of optimism. 69 00:03:01.775 --> 00:03:03.125 We're humans. This is what we do. 70 00:03:03.305 --> 00:03:05.805 Uh, and as we go through the program, that optimism starts 71 00:03:05.805 --> 00:03:09.365 to dip into reserves, um, schedule reserves, 72 00:03:09.465 --> 00:03:10.805 uh, monetary reserves. 73 00:03:11.415 --> 00:03:13.955 By the time we get to test, I think we all understand 74 00:03:13.955 --> 00:03:15.955 that there's more pressure on the program. 75 00:03:17.755 --> 00:03:20.135 In addition, maybe our customer didn't, uh, 76 00:03:20.645 --> 00:03:22.335 realize they needed test early on, 77 00:03:23.015 --> 00:03:25.115 or maybe it didn't seem particularly pressing at the time. 78 00:03:25.755 --> 00:03:26.915 Suffice it to say, we typically get 79 00:03:27.115 --> 00:03:28.275 involved later than we'd like. 80 00:03:28.895 --> 00:03:32.135 Um, so we'd rather be involved earlier. We get it. 81 00:03:32.355 --> 00:03:33.695

Um, we're typically involved later. 82 00:03:33.725 --> 00:03:35.295 It's the constraints we're stuck with. 83 00:03:35.295 --> 00:03:37.375 We can't help on the program that we're not involved in. 84 00:03:37.985 --> 00:03:39.645 Um, but I think it's useful to understand that. 85 00:03:40.815 --> 00:03:43.635 And then in, in addition, as a service provider, um, 86 00:03:44.175 --> 00:03:46.555 we have an interesting mix of responsibilities we have 87 00:03:46.555 --> 00:03:47.995 to provide value for, for the money, 88 00:03:47.995 --> 00:03:49.115 otherwise we're not in business. 89 00:03:49.715 --> 00:03:52.185 Um, and then with customers 90 00:03:52.185 --> 00:03:53.225 that may not understand flight tests 91 00:03:53.225 --> 00:03:54.305 or be experienced in flight test. 92 00:03:54.565 --> 00:03:56.785 And in a lot of cases, we find ourselves providing sort 93 00:03:56.785 --> 00:03:58.585 of an educational role and explaining 94 00:03:58.845 --> 00:04:00.385 or needing to explain the activities

95 00:04:00.385 --> 00:04:01.585 that we're doing as we do them. 96 00:04:02.525 --> 00:04:05.825 Um, finally, we have employees on a test aircraft. 97 00:04:05.825 --> 00:04:07.585 We need to protect our team. We need to adhere 98 00:04:07.585 --> 00:04:08.825 to flight test processes 99 00:04:08.825 --> 00:04:10.265 and make it as safe as practically possible. 100 00:04:12.245 --> 00:04:14.705 Um, and and the last thing to mention that, um, consider 101 00:04:14.705 --> 00:04:15.985 that in, in some of these programs, 102 00:04:15.985 --> 00:04:18.585 the only thing we're providing may be flight test. 103 00:04:19.355 --> 00:04:21.775 So by the very virtue of that, there's little installation 104 00:04:21.775 --> 00:04:24.055 between our flight test team and the customer's influence, 105 00:04:24.205 --> 00:04:26.055 because that is the team 106 00:04:26.335 --> 00:04:27.855 provided to the customer are the flight testers. 107 00:04:29.825 --> 00:04:31.805 So with that in mind, uh, maybe 108 00:04:31.805 --> 00:04:33.245

that doesn't describe the sort of work you do. 109 00:04:33.465 --> 00:04:35.125 Uh, who's this for? I think there's 110 00:04:35.125 --> 00:04:36.205 still something for everyone. 111 00:04:36.765 --> 00:04:38.185 Um, like I said, 112 00:04:38.185 --> 00:04:40.585 this could be pretty directly applicable if you're thinking 113 00:04:40.585 --> 00:04:42.025 about how to deal with your program office. 114 00:04:43.385 --> 00:04:44.715 Otherwise, uh, if, 115 00:04:44.775 --> 00:04:46.035 if this doesn't seem like something 116 00:04:46.035 --> 00:04:47.115 you experience, that's great. 117 00:04:47.415 --> 00:04:50.585 Um, but I think there's value in acknowledging 118 00:04:50.585 --> 00:04:52.025 and preserving a good relationship like that. 119 00:04:52.025 --> 00:04:52.945 That's certainly been my 120 00:04:52.945 --> 00:04:55.025 experience, uh, over the many years. 121 00:04:55.365 - > 00:04:58.385EC is that that practiced positive relationship

122 00:04:58.385 --> 00:04:59.825 with the customer is really invaluable, 123 00:05:01.995 --> 00:05:03.445 most importantly, because that can change. 124 00:05:03.785 --> 00:05:06.765 Um, so if that does change, if you do find yourself working 125 00:05:06.765 --> 00:05:09.565 with a different entity in your programs, considered a risk, 126 00:05:10.145 --> 00:05:11.685 um, and treat it, uh, appropriately. 127 00:05:15.855 --> 00:05:17.035 So we broke this down into, 128 00:05:17.175 --> 00:05:19.035 and quite honestly, we had three examples to share. 129 00:05:19.335 --> 00:05:21.315 So we broke it down into three buckets. 130 00:05:21.315 --> 00:05:25.445 Three challenges, uh, that generally captures the, the realm 131 00:05:25.445 --> 00:05:27.125 of challenges we face in working with a customer. 1.32 00:05:27.675 --> 00:05:30.015 Number one, we don't have the entire program. 133 00:05:30.395 --> 00:05:31.495 Uh, we have limited scope. 1.34 00:05:31.705 --> 00:05:34.035 Furthermore, we don't always know the capabilities 135 00:05:34.095 --> 00:05:36.035

or the backgrounds of the other entities involved. 136 00:05:36.165 --> 00:05:37.155 We're getting to know them, 137 00:05:37.155 --> 00:05:38.355 especially if it's a new customer. 138 00:05:38.915 --> 00:05:39.975 And not just the customer, 139 00:05:39.995 --> 00:05:42.015 but perhaps the customer to other suppliers as well. 140 00:05:43.975 --> 00:05:47.555 Number two, limited resources. Um, time and money. Yes. 141 00:05:47.735 --> 00:05:48.875 Uh, sometimes data as well. 142 00:05:48.905 --> 00:05:50.355 Working in the aftermarket field. 143 00:05:51.045 --> 00:05:53.385 Um, not to say that we're the only ones experiencing this, 144 00:05:53.525 --> 00:05:56.625 but that a small program has less capacity to 145 00:05:57.185 --> 00:05:58.245 absorb the unexpected. 146 00:05:59.835 --> 00:06:01.135 And finally, politics and culture. 147 00:06:01.675 --> 00:06:03.535 Um, particularly very far reaching. 148 00:06:03.555 - > 00:06:06.775But, um, provide one example to, uh, to illustrate that.

149 00:06:07.395 --> 00:06:11.055 And for each, um, have an example, a story to tell to, uh, 150 00:06:11.055 --> 00:06:12.415 paint a picture and provide some, uh, 151 00:06:12.415 --> 00:06:14.095 strategies for success there. 152 00:06:16.365 --> 00:06:18.845 So first up, um, limited scope 153 00:06:18.845 --> 00:06:20.085 and incomplete knowledge of other parties. 154 00:06:21.005 --> 00:06:22.555 First and foremost, like I alluded to, 155 00:06:23.015 --> 00:06:25.115 if it's a new customer, if it's a new entity, 156 00:06:25.495 --> 00:06:26.795 always expect a learning curve 157 00:06:26.815 --> 00:06:27.955 and, and treat that as a risk. 158 00:06:29.145 --> 00:06:30.225 'cause it does take time to 1.59 00:06:30.865 --> 00:06:31.985 identify people's strengths and weaknesses. 160 00:06:32.285 --> 00:06:34.675 Um, and there's really no way around that. 161 00:06:35.055 --> 00:06:39.215 Um, but if you are dealing with that, uh, a new entity, 162 00:06:39.395 --> 00:06:40.695

set expectations early and clearly 163 00:06:41.395 --> 00:06:42.735 and remain process oriented. 164 00:06:42.875 --> 00:06:46.685 Um, sort of take a page from, uh, the flight test mentality 165 00:06:47.105 --> 00:06:49.405 and apply that towards the way you work with your customer. 166 00:06:49.895 --> 00:06:51.075 And I'll illustrate 167 00:06:51.075 --> 00:06:52.315 that in more detail as we built the example. 168 00:06:53.215 --> 00:06:57.265 So the example story here, uh, we had a customer, 169 00:06:58.085 --> 00:07:00.065 uh, which was a new customer to us, obviously. 170 00:07:00.645 --> 00:07:03.375 Um, they had a modification ongoing 171 00:07:03.845 --> 00:07:06.615 that required relocating a static port on the aircraft, uh, 172 00:07:06.825 --> 00:07:09.095 flush mounted side of body static port. 173 00:07:10.225 --> 00:07:12.165 And without going into too much detail about the tech 174 00:07:12.165 --> 00:07:13.845 technical aspects of it, the, 175 00:07:14.145 --> 00:07:16.765 the most difficult aspect is retaining the RVSM

176 00:07:16.765 --> 00:07:17.885 capability of the airplane. 177 00:07:18.455 --> 00:07:20.275 The most technical cha technically challenging. 178 00:07:21.265 --> 00:07:23.045 Uh, our engineering was asked 179 00:07:23.045 --> 00:07:25.045 to assist in determining potentially a 180 00:07:25.045 --> 00:07:26.085 new static port location. 181 00:07:26.825 --> 00:07:30.285 And again, without too much detail, just understand that, 182 00:07:30.955 --> 00:07:33.575 uh, modifying the avionics, modifying the electronics 183 00:07:33.575 --> 00:07:37.175 that can correct the position error due to the placement 184 00:07:37.215 --> 00:07:39.925 of the static port was not presented as an option 185 00:07:39.925 --> 00:07:41.125 because of financial constraints. 186 00:07:41.535 --> 00:07:42.995 Uh, approaching a company like Honeywell 187 00:07:42.995 --> 00:07:46.015 or Rockwell for that sort of work is, uh, it's expensive. 188 00:07:46.635 --> 00:07:51.235 So the idea was to find a new location that was outside 189 00:07:51.235 --> 00:07:52.755

of the realm of the modification 190 00:07:53.455 --> 00:07:56.115 and induce less than 80 feet of error 191 00:07:56.255 --> 00:07:58.275 to meet those RVSM requirements. 192 00:07:58.415 --> 00:07:59.915 Uh, 80 feet of Altimetry air. 193 00:08:01.695 --> 00:08:04.355 So we helped out, uh, we participated in a CFD analysis, 194 00:08:05.735 --> 00:08:07.195 and here's an excerpt of that. 195 00:08:07.735 --> 00:08:10.675 Um, just to describe what's going on here. 196 00:08:10.855 --> 00:08:12.675 Uh, the, the upper image there, we're looking at 197 00:08:13.235 --> 00:08:15.115 140 inch wide section 198 00:08:15.655 --> 00:08:19.355 and a 80 inch tall section of the side of body. 199 00:08:20.315 --> 00:08:22.235 Anything in red is over 200 feet of induced air. 200 00:08:22.775 --> 00:08:27.095 No way, not a chance. Um, when we get to the blue shading, 201 00:08:27.095 --> 00:08:29.135 that's starting to be what we're looking for. 202 00:08:29.555 --> 00:08:31.295And you might be saying, I don't see much blue.

203 00:08:31.915 --> 00:08:34.695 Um, that was our thought too. 204 00:08:34.955 --> 00:08:37.135 Uh, to put it, to put it in more direct terms. 205 00:08:37.165 --> 00:08:40.175 That lower plot is that, that's looking at that same error, 206 00:08:40.795 --> 00:08:42.935 but, uh, plotted as a function of, of 207 00:08:42.935 --> 00:08:44.695 that exposition across the side of body. 208 00:08:45.195 --> 00:08:48.795 Um, and each line is a specific water line on the aircraft, 209 00:08:49.525 --> 00:08:51.465 and there's one spot that's less than 80 feet. 210 00:08:51.885 --> 00:08:53.945 Um, it is in fact one inch wide. 211 00:08:54.725 --> 00:08:57.405 Um, so we will need some luck to do that. 212 00:08:57.585 --> 00:09:00.205 Uh, it occurred to us that this is essentially a game 213 00:09:00.205 --> 00:09:01.845 of CFD pin, the tail on the donkey. 214 00:09:02.065 --> 00:09:03.445 We have an idea, um, 215 00:09:03.825 --> 00:09:06.725 but we're really, we're really gonna be walking into it 216 00:09:06.725 --> 00:09:07.885

blindfolded with just this data. 217 00:09:09.345 --> 00:09:12.445Our recommendation. Uh, we need to do a pressure survey, uh, 218 00:09:12.445 --> 00:09:14.765 flight test to validate this data, refine it, 219 00:09:14.765 --> 00:09:17.805 really hone in on, on what, what are our chances of success 220 00:09:17.985 --> 00:09:19.965 and what is the specific location? 221 00:09:20.205 --> 00:09:21.205 'cause that prediction could be off. 222 00:09:22.485 --> 00:09:23.515 Again, it's a new customer. 223 00:09:23.515 --> 00:09:25.195 We're still trying to figure out their business cadence 224 00:09:25.215 --> 00:09:27.395 and how to work with them, um, how to communicate. 225 00:09:28.135 --> 00:09:29.475 Um, couple months go by. 226 00:09:29.475 --> 00:09:30.675 They're, they're working through some other stuff. 227 00:09:31.145 --> 00:09:33.595 Come to find out the modification's complete, 228 00:09:35.165 --> 00:09:36.715 which leaves us a bit confused. 229 00:09:37.535 - > 00:09:40.515Um, we're not contractually signed up

230 00:09:40.515 --> 00:09:41.795 to be the design authority in this area, 231 00:09:42.785 --> 00:09:44.125 but, uh, we were asked to help. 232 00:09:44.585 --> 00:09:46.795 Um, but it's okay. It's their program. 233 00:09:47.215 --> 00:09:48.395 Um, we're confused as 234 00:09:48.395 --> 00:09:50.715 to why we're accepting such a large technical risk. 235 00:09:51.255 --> 00:09:53.275 But we were able to work through the safety 236 00:09:53.275 --> 00:09:54.875 of flight process and get to first flight 237 00:09:55.135 --> 00:09:58.585 and perform flight test, um, which in fact, 238 00:09:58.585 --> 00:09:59.745 we did not meet the requirements. 239 00:09:59.805 --> 00:10:04.175 We were noncompliant. Um, so there was much angst over that. 240 00:10:04.675 --> 00:10:07.095 And furthermore, our help then asked in, in terms of 241 00:10:07.615 --> 00:10:10.455 defining a path forward, so we've really got 242 00:10:10.565 --> 00:10:12.375 what I'll call responsibility churn. 243 00:10:12.755 --> 00:10:14.575

Um, it's not clear what our role is. 244 00:10:14.575 --> 00:10:15.935 It shifts and moves over time, 245 00:10:16.835 --> 00:10:18.575 and this is just one small piece 246 00:10:18.675 --> 00:10:20.815 of the overall modification to the aircraft. 247 00:10:21.675 --> 00:10:22.775 And so, as we get ready 248 00:10:22.775 --> 00:10:24.335 to perform flight test on the aircraft, 249 00:10:24.685 --> 00:10:26.055 this is the key thought in our mind. 250 00:10:26.165 --> 00:10:28.895 What else is going on across the other aspects 251 00:10:28.895 --> 00:10:32.295 of the modification where this behavior is, is going on. 2.52 00:10:33.245 --> 00:10:37.025 Um, so when we get to a safety of flight process, we can't, 253 00:10:37.025 --> 00:10:38.945 we can't afford ambiguity as we get ready to fly. 254 00:10:41.255 --> 00:10:44.315 So getting to that idea of remain process oriented, uh, 255 00:10:44.315 --> 00:10:45.555 this safety of flight review process, 256 00:10:45.745 --> 00:10:47.315 it's potentially unfamiliar to the customer,

257 00:10:47.615 --> 00:10:50.275 but it, as I allude to, it's especially critical 2.58 00:10:50.275 --> 00:10:52.095 because, uh, this is 259 00:10:52.095 --> 00:10:53.575 where our program involvement goes from. 2.60 00:10:53.625 --> 00:10:55.575 We're, we're maybe involved in this one small aspect 261 00:10:55.575 --> 00:10:56.695 of the design, uh, effort, 262 00:10:57.115 --> 00:10:58.375 but now we're gonna start flight testing. 263 00:10:59.135 --> 00:11:02.305 Um, what we found though is that it's a, 264 00:11:02.305 --> 00:11:03.585 it's an extra valuable tool, 265 00:11:03.645 --> 00:11:04.665 and it's especially important 266 00:11:04.665 --> 00:11:06.345 to remain process oriented and stick to it. 2.67 00:11:06.345 --> 00:11:09.575 It's very tempting, uh, to throw stones and try 268 00:11:09.575 --> 00:11:11.735 and, you know, tell the customer that that's not ready. 269 00:11:11.875 --> 00:11:16.085 Um, but that really just elicits an emotional response 270 00:11:16.085 --> 00:11:17.565

and damages the race relationship. 271 00:11:18.255 --> 00:11:20.835 Um, and it's akin to you make a flight test plan. 272 00:11:20.835 --> 00:11:22.595 You wouldn't go out then and just, uh, 273 00:11:22.595 --> 00:11:25.235 go pick at the most pressing aspect as you perceive it. 274 00:11:25.695 --> 00:11:27.195 Uh, the plan is a, you know, 275 00:11:27.235 --> 00:11:28.715 a systematic approach to get there. 276 00:11:29.095 --> 00:11:30.395 So you get a superior result. 277 00:11:30.735 --> 00:11:32.235 You preserve the relationship with the customer 278 00:11:32.255 --> 00:11:33.475 if you stick to your processes. 279 00:11:34.535 --> 00:11:37.315 Um, a little bit other detail there. 280 00:11:37.655 --> 00:11:39.515 We don't know the organization we're working with. 281 00:11:39.735 --> 00:11:43.165 Um, and they may not understand what's involved in operating 282 00:11:43.165 --> 00:11:44.325 an experimental test vehicle. 283 00:11:45.345 --> 00:11:47.645 So we structure a safety flight process

284 00:11:47.865 --> 00:11:49.885 to require digging one level deeper. 285 00:11:49.975 --> 00:11:51.845 We're not gonna accept just an executive signature. 286 00:11:51.845 --> 00:11:53.365 We want the cognizant engineer to, 2.87 00:11:53.805 --> 00:11:56.465 and in our experience, this has always brought out, um, 288 00:11:57.345 --> 00:11:59.465 a wealth of other limitations against 289 00:11:59.465 --> 00:12:00.745 the aircraft when we go through that process. 290 00:12:02.535 --> 00:12:04.905 Also, putting this, putting these requirements in the 291 00:12:04.905 --> 00:12:07.025 initial scope of work documents up front with the customer. 292 00:12:07.605 --> 00:12:09.025 Uh, it communicates it earlier. 293 00:12:09.095 --> 00:12:10.425 It's not a surprise when we get there. 294 00:12:10.685 --> 00:12:13.025 Um, and there's no excuse when, um, 295 00:12:13.295 --> 00:12:15.225 there's no excuse if it's not prepared in time. 296 00:12:15.815 --> 00:12:18.435 Um, and that, that we found that to be important. 297 00:12:20.525 --> 00:12:24.345

So moving on to, uh, limited resources, uh, in, 298 00:12:24.345 --> 00:12:26.945 in this case, um, remain solution oriented. 299 00:12:27.255 --> 00:12:29.225 I'll, uh, point this out in more detail in my example. 300 00:12:29.685 --> 00:12:31.945 Uh, shameless plug use resources 301 00:12:32.085 --> 00:12:35.585 and these sorts of venues are, um, great for that. 302 00:12:36.215 --> 00:12:38.155 Um, in fact, the technique I'm gonna 303 00:12:38.805 --> 00:12:39.815 talk about is something we, 304 00:12:39.835 --> 00:12:41.615 we wanna share in more detail at some, uh, 305 00:12:41.635 --> 00:12:42.895 future, uh, symposium. 306 00:12:44.045 --> 00:12:46.505 Uh, comparative techniques like baseline testing is really 307 00:12:46.505 --> 00:12:47.425 invaluable if you've got an 308 00:12:47.425 --> 00:12:48.425 incomplete data set to start with. 309 00:12:49.415 --> 00:12:52.915 Uh, and finally, as I'll illustrate in the example, uh, lack 310 00:12:52.915 -> 00:12:54.755of other barriers enable success here.

311 00:12:54.895 --> 00:12:57.435 If you're facing limited resources, a very tight budget, 312 00:12:57.465 --> 00:12:59.795 very tight schedule, and you're working 313 00:12:59.795 --> 00:13:00.795 with unfamiliar entities 314 00:13:00.815 --> 00:13:02.555 or there's other issues going on, um, 315 00:13:02.655 --> 00:13:04.395 you're ultimately gonna be set up for disappointment. 316 00:13:04.975 --> 00:13:06.765 Quite honestly. Uh, fortunately, 317 00:13:06.765 --> 00:13:07.805 it's typically just financial. 318 00:13:09.615 --> 00:13:13.165 So in this example, uh, longtime customer of ours, uh, 319 00:13:13.205 --> 00:13:16.805 designing aftermarket winglets, um, they had OEM support. 320 00:13:17.145 --> 00:13:19.205 So we've got the original data set of the aircraft at our, 321 00:13:19.345 --> 00:13:22.245 uh, disposal, which is great, uh, can knock down a lot 322 00:13:22.245 --> 00:13:24.045 of risk, understand a lot of things we wouldn't 323 00:13:24.195 --> 00:13:26.125 otherwise know about the basic aircraft. 324 00:13:26.945 --> 00:13:30.445

Uh, specific to this example, uh, dry air ice shape testing, 325 00:13:30.985 --> 00:13:33.485 uh, ice shape flight testing was required for certification. 326 00:13:34.835 --> 00:13:36.945 Uh, airplanes were 10 327 00:13:36.945 --> 00:13:38.745 to 15 years since their type certification efforts. 328 00:13:38.805 --> 00:13:39.945 So a little bit of age on 'em, 329 00:13:39.945 --> 00:13:41.825 but fairly modern in the grand scheme of things. 330 00:13:42.165 --> 00:13:44.305 And obviously with access to that data, 331 00:13:44.325 --> 00:13:47.865 we requested the OEM data for those ice shapes, uh, 332 00:13:47.865 --> 00:13:50.025 including flight test reports and the drawing 333 00:13:50.045 --> 00:13:52.465 and analysis of the, the derivation of those ice shapes. 334 00:13:53.045 --> 00:13:54.495 That way we can recreate those 335 00:13:55.115 --> 00:13:56.935 and understand what the basic, uh, 336 00:13:57.375 --> 00:13:58.495 airplane behavior is going to be. 337 00:13:59.075 --> 00:14:01.215 Uh, the winglets are expected to be a small change, so

338 00:14:01.215 --> 00:14:02.735 that gets us 95% of the answer. 339 00:14:04.595 --> 00:14:07.295 So my, uh, dramatic reenactment, this isn't the actual data, 340 00:14:07.355 --> 00:14:08.415 but my recollection of it. 341 00:14:08.875 --> 00:14:11.025 Um, so we've got the 342 00:14:11.025 --> 00:14:12.625 horizontal stabilizer cross section here. 343 00:14:12.685 --> 00:14:14.585 Uh, that's the mo that's the area of most concern 344 00:14:14.585 --> 00:14:16.305 because it's an unprotected tail, uh, 345 00:14:16.375 --> 00:14:18.625 tail stalls the most severe, uh, 346 00:14:18.625 --> 00:14:20.985 of the consequences we can imagine in the flight test, um, 347 00:14:21.295 --> 00:14:22.435 of these ice shapes. 348 00:14:24.235 --> 00:14:27.485 So we did have to do the analysis reive our own ice 349 00:14:27.485 --> 00:14:28.725 shape for certification. 350 00:14:29.145 --> 00:14:31.005 And this is what we came up with, uh, 351 00:14:31.005 --> 00:14:32.125

using modern techniques. 352 00:14:32.355 --> 00:14:34.325 It's pretty nasty looking double horned ice 353 00:14:34.325 --> 00:14:35.725 shape, but not a surprise. 354 00:14:35.865 --> 00:14:37.125 That's, that's what we expect. 355 00:14:38.145 --> 00:14:42.355 What was a surprise is when we received the OEM data, it 356 00:14:43.165 --> 00:14:44.465 did not reflect what we expected. 357 00:14:44.725 --> 00:14:48.305 Uh, it's not what the program assumed either we're stuck 358 00:14:48.305 --> 00:14:51.035 with, uh, basically that assumption 359 00:14:51.310 --> 00:14:52.230 that we would understand the 360 00:14:52.235 --> 00:14:53.395 baseline characteristics of the airplane. 361 00:14:53.705 --> 00:14:56.495 It's not true. Um, we, we don't know 362 00:14:56.495 --> 00:14:57.495 how this airplane's gonna behave 363 00:14:57.495 --> 00:14:58.615 with the ice shape we have to fly. 364 00:14:59.895 --> 00:15:03.505 So we basically have previously inflowing ice shapes,

365 00:15:03.505 --> 00:15:04.585 which wasn't our going in assumption. 366 00:15:05.125 --> 00:15:07.905 And we still have this flight test risk to, to work with. 367 00:15:08.525 --> 00:15:09.545 Is there a safe way to fly? 368 00:15:09.805 --> 00:15:12.505 Can we get through this without essentially killing the 369 00:15:12.505 --> 00:15:14.785 program with the added cost that might be associated with, 370 00:15:15.125 --> 00:15:18.985 uh, wind tunnel investigation or a rigorous analysis, um, 371 00:15:19.795 --> 00:15:21.365 otherwise of those ice shapes? 372 00:15:22.405 --> 00:15:24.345 And we were able to find a path forward. 373 00:15:25.265 --> 00:15:27.605 Um, and it was a 374 00:15:28.045 --> 00:15:29.205 creative technique, but it worked quite well. 375 00:15:29.705 --> 00:15:32.245 And essentially all we did was we added two days 376 00:15:32.245 --> 00:15:33.525 of flight testing to get this done. 377 00:15:34.525 --> 00:15:37.945 And we did high speed taxi test, we did ground runs, 378 00:15:38.705 --> 00:15:41.045

and I've got the chart down there to illustrate what we did. 379 00:15:41.345 --> 00:15:43.205 We did full nose up stabilizer 380 00:15:43.465 --> 00:15:45.245 and full nose up elevator at break release. 381 00:15:45.385 --> 00:15:46.965 So you're, you're well outside of the green band 382 00:15:47.305 --> 00:15:48.805 and you've got full nose up elevator, 383 00:15:49.065 --> 00:15:52.065 and which you get is you get nose wheel lift off at a quite 384 00:15:52.065 --> 00:15:54.405 low air speed using the basic physics of that. 385 00:15:54.585 --> 00:15:58.325 We can derive tail cl go back to neutral elevator, 386 00:15:58.715 --> 00:15:59.845 nose wheels back on the ground, 387 00:16:00.285 --> 00:16:01.725 airplane auto rotates shortly thereafter. 388 00:16:02.105 --> 00:16:04.245 Now we have tail CL without elevator. 389 00:16:05.485 --> 00:16:08.465 And then, um, reject take off, come to a stop, cool. 390 00:16:08.465 --> 00:16:11.255 Breaks and tires, um, all done on a very long runway 391 00:16:11.355 --> 00:16:13.655 to avoid, uh, most of the issues associated

392 00:16:13.655 --> 00:16:14.775 that you'd expect with that type of testing. 393 00:16:15.815 --> 00:16:18.235 And then we repeat that two degrees more stabilizer, 394 00:16:18.295 --> 00:16:20.155 two degrees more and effectively, 395 00:16:20.155 --> 00:16:22.355 we're building a tail cl curve with 396 00:16:22.355 --> 00:16:24.555 and without elevator on a comparative basis. 397 00:16:25.385 --> 00:16:28.325 And this tells us that the two things, uh, the onset 398 00:16:28.325 --> 00:16:30.845 of degradation with the ice is, it, it's mild in nature. 399 00:16:31.185 --> 00:16:32.645 Um, it's gradual onset, 400 00:16:33.025 --> 00:16:34.965 and more importantly, the elevator's always effective. 401 00:16:35.105 --> 00:16:38.445 So whatever characteristics we encounter, uh, we know 402 00:16:38.445 --> 00:16:40.045 that we can create a buildup technique 403 00:16:40.045 --> 00:16:42.845 that gets us there in a controlled, um, safe manner. 404 00:16:43.795 --> 00:16:48.295 So non-standard. Um, but, uh, it let us move forward. 405 00:16:48.755 --> 00:16:51.095

And the most important thing I wanna highlight here is 406 00:16:51.095 --> 00:16:52.215 that this, this is something 407 00:16:52.215 --> 00:16:53.375 we were able to keep in our camp. 408 00:16:53.395 --> 00:16:55.975 We were able to present to the customer, Hey, 409 00:16:55.975 --> 00:16:59.155 we've got a problem and we think we have a way forward, uh, 410 00:16:59.155 --> 00:17:02.075 that let us keep, uh, I guess, control of our own destiny, 411 00:17:02.575 --> 00:17:04.355 um, which was valuable in this case. 412 00:17:04.415 --> 00:17:06.595 And that long standing relationship 413 00:17:06.595 --> 00:17:09.395 with the customer really enabled that, uh, the, 414 00:17:09.415 --> 00:17:11.675 the understanding of where the capabilities lie within the 415 00:17:11.675 --> 00:17:13.875 team and the trust to move forward on those, 416 00:17:14.175 --> 00:17:15.225 uh, was key here. 417 00:17:19.225 --> 00:17:21.755 Okay. Politics and culture, um, like I say, 418 00:17:21.755 --> 00:17:23.075 potentially a huge topic.

419 00:17:23.675 --> 00:17:25.175 Uh, and I'm, I'm, I'm not gonna say 420 00:17:25.175 --> 00:17:26.775 that this is gonna touch on all pieces of it, 421 00:17:26.775 --> 00:17:29.215 but it's gonna illustrate some of the problems you can face 422 00:17:29.355 --> 00:17:33.635 and, and present some strategies of those, uh, 423 00:17:33.635 --> 00:17:34.715 that I'll get to here in the example. 424 00:17:35.275 --> 00:17:36.715 Communicate early, communicate clearly. 425 00:17:36.825 --> 00:17:38.795 I've touched these before, but, uh, 426 00:17:39.005 --> 00:17:40.195 these will come out in the example. 427 00:17:41.035 --> 00:17:43.195 Um, early means as soon as possible. 428 00:17:43.715 --> 00:17:45.885 Anytime you go through a program like I illustrated, 429 00:17:46.225 --> 00:17:48.215 things get more difficult as you go on. 430 00:17:48.215 --> 00:17:50.925 There's less time, time and less money available as far 431 00:17:50.925 --> 00:17:52.525 as the program management's concerned. 432 00:17:52.925 --> 00:17:54.425

So by putting off that conversation, 433 00:17:54.445 --> 00:17:56.905 you just make the conversation more tough as time goes on. 434 00:17:57.995 --> 00:18:00.355 Communicate clearly. Sometimes for customers, this means, 435 00:18:00.935 --> 00:18:02.715 uh, contractual documentation. 436 00:18:03.025 --> 00:18:04.315 It's the gatekeeper. Start the program 437 00:18:04.695 --> 00:18:06.795 as should be common agreement on safety. 438 00:18:07.795 --> 00:18:09.575 And sometimes it's the only documentation 439 00:18:09.575 --> 00:18:11.255 that you know is gonna get read by the customer. 440 00:18:12.615 --> 00:18:13.755 It has teeth essentially. 441 00:18:15.025 --> 00:18:17.825 Uh, the other thing that I'll get to in the example here, 442 00:18:17.965 --> 00:18:20.945 uh, another take a page from flight test conduct is 443 00:18:20.945 --> 00:18:23.185 to pre-brief the program like you would a test flight 444 00:18:23.185 --> 00:18:24.545 with your customer, uh, 445 00:18:24.615 -> 00:18:26.625talking about emergency procedures and stuff like that.

446 00:18:26.625 --> 00:18:28.585 What, what, what's the plan? What's the general 447 00:18:28.585 --> 00:18:29.625 roles and responsibilities? 448 00:18:29.625 --> 00:18:30.985 When something doesn't go as expected, 449 00:18:31.045 --> 00:18:34.715 how do we move forward and finally ensure, uh, clear 450 00:18:34.715 --> 00:18:36.715 and singular authority for the test operation 451 00:18:36.715 --> 00:18:39.715 to make sure you can act on those unexpected 452 00:18:39.715 --> 00:18:40.955 events the way you know you need to. 453 00:18:43.345 --> 00:18:46.845 So for this example, uh, customer, 454 00:18:47.595 --> 00:18:48.975 and I guess it's worth mentioning, again, 455 00:18:48.975 --> 00:18:50.015 it's a new customer to us. 456 00:18:50.615 --> 00:18:53.835 Uh, they designed a large OML modification for a special, 457 00:18:54.335 --> 00:18:55.555 uh, missions aircraft. 458 00:18:55.855 --> 00:18:59.085 Um, base aircraft was a large part 25 transport, uh, 459 00:18:59.235 --> 00:19:02.345

that was quite old, um, 25-year-old airframe, 460 00:19:02.485 --> 00:19:04.865 and probably even a little bit more date, uh, age on it. 461 00:19:04.865 --> 00:19:06.345 Since the, uh, type certification effort, 462 00:19:07.685 --> 00:19:09.165 OM data is not available, um, 463 00:19:10.185 --> 00:19:11.525 in fact the airplane's outta production. 464 00:19:11.525 --> 00:19:12.605 So there's really no way for us 465 00:19:12.625 --> 00:19:15.165 to get good data on the baseline aircraft characteristic. 466 00:19:16.085 --> 00:19:17.205 Uh, a couple side notes here. 467 00:19:17.785 --> 00:19:20.045 Um, there's a lot that could be talked about here. 468 00:19:20.265 --> 00:19:23.285 Um, for us internally, the baseline test aspect 469 00:19:23.285 --> 00:19:24.685 of this was a key lesson learned, 470 00:19:24.755 --> 00:19:25.915 but not the one I'm gonna focus on today. 471 00:19:26.825 --> 00:19:30.525 And the, uh, the customer was a, uh, 472 00:19:31.655 --> 00:19:34.865 capable, uh, operator of the part, uh, of the, uh,

473 00:19:34.865 --> 00:19:35.945 special emissions platform. 474 00:19:37.635 --> 00:19:39.895 So with this OML modification, uh, 475 00:19:40.175 --> 00:19:42.015 handling qualities including stability and control 476 00:19:42.115 --> 00:19:43.295 and stall characteristics 477 00:19:43.355 --> 00:19:45.455 and, um, performance stalls were all part of the program. 478 00:19:47.115 --> 00:19:49.375 And we had a lost control event during one 479 00:19:49.375 --> 00:19:50.855 of our stall characteristics, demonstration, 480 00:19:51.255 --> 00:19:55.625 turning flight stall for, um, to meet FAA regulations 481 00:19:55.625 --> 00:19:58.825 or demonstrate compliance with the FAA regulations flown 482 00:19:58.825 --> 00:20:01.425 by a qualified crew per a procedure 483 00:20:01.425 --> 00:20:02.585 that matched the FAA guidance. 484 00:20:03.595 --> 00:20:04.615 It was not our first stall. 485 00:20:05.035 --> 00:20:06.375 Uh, it came as a surprise to us, 486 00:20:07.405 --> 00:20:11.015

and, um, it came as a surprise to us both in the flight 487 00:20:11.275 --> 00:20:13.215 and through the course of the program. 488 00:20:13.245 --> 00:20:15.605 It's not something we identified as a risk to the customer. 489 00:20:17.715 --> 00:20:22.045 Um, obviously with an event like that, uh, it's all stop. 490 00:20:22.185 --> 00:20:24.645 Uh, our recommendation was we need to fix the problem. 491 00:20:24.945 --> 00:20:26.805 Uh, aerodynamic systems fix something 492 00:20:27.145 --> 00:20:28.805 to correct the problem prior to further testing. 493 00:20:29.265 --> 00:20:32.445 Um, pretty simple to make that recommendation. 494 00:20:32.905 --> 00:20:34.995 Um, like I say, it's, 495 00:20:34.995 --> 00:20:36.715 it's not something we identified as a risk in the program. 496 00:20:36.815 --> 00:20:38.755 It was a surprise to us as a surprise to the customer. 497 00:20:40.265 --> 00:20:42.365 And the customer disagreed ultimately, um, 498 00:20:42.875 --> 00:20:45.005 they were under extreme internal schedule pressure, 499 00:20:45.465 --> 00:20:48.835 and, um, they were insistent on a,

500 00:20:49.245 --> 00:20:50.505 on a technique that differed. 501 00:20:50.655 --> 00:20:54.265 It's true. Uh, but to us it was, it was an unnecessary risk. 502 00:20:54.365 --> 00:20:56.695 Yes, you can do a different type of test, 503 00:20:56.715 --> 00:20:58.095 you can make it a less severe stall, 504 00:20:58.475 --> 00:21:00.135 but if that's not gonna get you to the finish line 505 00:21:00.135 --> 00:21:01.535 of certification, which was our belief 506 00:21:01.535 --> 00:21:03.615 that it wouldn't get there, it's an unnecessary risk. 507 00:21:03.675 --> 00:21:05.055 We, we shouldn't be doing this. 508 00:21:05.935 --> 00:21:07.995 Um, and they proceeded to, uh, 509 00:21:08.185 --> 00:21:10.275 attempt their own test program without us. 510 00:21:10.745 --> 00:21:14.485 Um, what happens next? 511 00:21:15.325 --> 00:21:18.005 I don't have a video. Um, they, they were doing this solo, 512 00:21:18.585 --> 00:21:20.645 um, suffice it to say they had the same event we did. 513 00:21:21.025 --> 00:21:23.045

And fortunately, no damage to the aircraft. 514 00:21:23.045 --> 00:21:24.605 Nobody's hurt, but it's not the event. 515 00:21:24.635 --> 00:21:26.045 It's not the situation you want. 516 00:21:27.305 --> 00:21:28.765 We were there to provide flight test services 517 00:21:28.785 --> 00:21:31.525 to the customer, and they felt compelled 518 00:21:31.525 --> 00:21:32.765 to take things into their own hand. 519 00:21:34.715 --> 00:21:37.725 It's easy to think, in some cases, more easy than others. 520 00:21:38.025 --> 00:21:41.085 Uh, this customer is insert your choice words and move on. 521 00:21:41.805 --> 00:21:43.465 Um, unfortunately you haven't really moved on 522 00:21:43.465 --> 00:21:44.865 because they still need to finish their program, 523 00:21:44.865 --> 00:21:45.905 and you're probably still involved. 524 00:21:46.045 --> 00:21:48.985 So it's really not productive, uh, thinking 525 00:21:50.595 --> 00:21:54.565 on some level, their, at least their distress is justified, 526 00:21:54.565 --> 00:21:55.605 maybe not their behavior.

527 00:21:56.365 --> 00:21:58.865 Um, but their behavior is somewhat understandable. 528 00:21:59.045 --> 00:22:00.505 We, we were entirely off script. 529 00:22:00.685 --> 00:22:03.185 Um, we, we didn't talk about what the plan was. 530 00:22:03.605 --> 00:22:06.685 If we had such an event, we didn't identify as a risk. 531 00:22:06.865 --> 00:22:08.805 It was late in the program. They're under a lot of pressure. 532 00:22:09.305 --> 00:22:11.485 Um, so I'm not, I'm not saying 533 00:22:11.485 --> 00:22:13.485 that we could have prevented this 534 00:22:13.765 --> 00:22:14.885 situation, but we certainly could have done more. 535 00:22:15.225 --> 00:22:17.725 And I think about the, uh, fireside partner's message of, 536 00:22:18.065 --> 00:22:19.845 the best thing you can do is do the right thing. 537 00:22:20.535 --> 00:22:22.635 And the second best thing you can do is, is try and, 538 00:22:22.655 --> 00:22:23.715 and not quite do the right thing. 539 00:22:24.015 --> 00:22:25.315 The worst thing you can do is nothing. 540 00:22:25.655 --> 00:22:28.235

Um, so the lesson from, for us here was to not wait 541 00:22:28.235 --> 00:22:29.635 for an unexpected event and do something 542 00:22:29.635 --> 00:22:30.755 to brief this with the customer. 543 00:22:31.025 --> 00:22:32.555 Establish an expectation of 544 00:22:32.555 --> 00:22:34.635 how we behave when the program goes, 545 00:22:34.655 --> 00:22:35.795 uh, goes sideways like this. 546 00:22:37.435 --> 00:22:40.135 So establish upfront 547 00:22:40.155 --> 00:22:42.855 and that that could be contractually, um, if appropriate. 548 00:22:43.155 --> 00:22:45.575 And in fact, that's, that's the way we do with a number of, 549 00:22:45.575 --> 00:22:46.815 uh, expectations around safety. 550 00:22:48.445 --> 00:22:52.665 Um, so this is the takeaway for us, uh, that 551 00:22:53.685 --> 00:22:56.775 the, to take a page from flight test practice, 552 00:22:56.995 --> 00:22:58.935 we could pre-brief a program with the customer. 553 00:22:59.625 --> 00:23:01.805 Um, and we can think of this as, uh,

554 00:23:01.895 --> 00:23:05.405 would you rather have your customer working off a procedure 555 00:23:05.405 --> 00:23:07.205 that was established in a one G environment 556 00:23:07.205 --> 00:23:09.805 and we all agreed on, uh, or do you want to try 557 00:23:09.805 --> 00:23:11.845 and establish that when you're looking 558 00:23:11.845 --> 00:23:13.005 at their emotional response? 559 00:23:13.475 --> 00:23:15.295 Um, same thing. Would you rather have your pilot working off 560 00:23:15.335 --> 00:23:17.335 a QRH has been thought out in the offices 561 00:23:17.845 --> 00:23:20.015 when people had time to figure it all out, uh, 562 00:23:20.015 --> 00:23:21.135 or flying by the seat of their pants? 563 00:23:21.315 --> 00:23:23.195 Uh, and I definitely know what I prefer. 564 00:23:25.925 --> 00:23:27.625 So that, that's the lesson 565 00:23:27.625 --> 00:23:29.265 that we took from this is something we can do different. 566 00:23:29.285 --> 00:23:31.345 Uh, in addition, it highlighted to us the value of some 567 00:23:31.345 --> 00:23:33.505

of the stuff that we do already, uh, 568 00:23:33.505 --> 00:23:36.705 and continue to do, uh, contractual understanding of 569 00:23:37.255 --> 00:23:38.865 what are some of those unique flight test 570 00:23:38.865 --> 00:23:40.025 concepts that need to be agreed on. 571 00:23:40.125 --> 00:23:42.025 Uh, crew rest policies is a great one. 572 00:23:42.165 --> 00:23:45.265 Uh, and risk mitigation activity, uh, stuff 573 00:23:45.265 --> 00:23:47.265 that we have in our, uh, general terms 574 00:23:47.265 --> 00:23:50.585 and agreement, uh, that we, this highlights the value of it. 575 00:23:52.565 --> 00:23:54.575 Also budget explicitly for safety activity. 576 00:23:55.315 --> 00:23:57.805 This sort of detail goes to the customer in, 577 00:23:58.145 --> 00:23:59.285 uh, a statement of work. 578 00:23:59.545 --> 00:24:01.285 So upfront they know we're gonna do it, 579 00:24:01.395 --> 00:24:03.005 it's gonna take time, it's gonna take money. 580 00:24:03.585 --> 00:24:05.525 Um, but it's part of the program.

581 00:24:06.325 --> 00:24:09.345 Uh, it also, it also keeps us honest so that we, um, 582 00:24:09.805 --> 00:24:11.745 we appropriately account for the time so 583 00:24:11.745 --> 00:24:12.865 that we're not pressed 584 00:24:12.865 --> 00:24:14.545 for time when it comes time to do these activities. 585 00:24:19.465 --> 00:24:22.005 Uh, so to put it all kind of on one page, um, 586 00:24:22.705 --> 00:24:24.855 and sort of, sort of reorganize those thoughts. 587 00:24:26.415 --> 00:24:27.635 That's, that's my first message. 588 00:24:27.875 --> 00:24:29.915 A positive and practice relationship is irreplaceable. 589 00:24:30.175 --> 00:24:33.485 Uh, that's been my experience over the variety 590 00:24:33.485 --> 00:24:35.245 of customers we've had in my work at Aerotech. 591 00:24:35.715 --> 00:24:37.895 Um, and I think it's worth realizing if, if you have 592 00:24:37.895 --> 00:24:39.535 that situation, uh, it's valuable. 593 00:24:40.065 --> 00:24:41.805 And if you, if you don't have that situation, 594 00:24:41.905 --> 00:24:44.205

if you do have a new entity, uh, treated as a risk, 595 00:24:46.365 --> 00:24:49.115 the the first thing to act on there, if you do have 596 00:24:49.115 --> 00:24:51.995 that situation, and really if you have a already have a 597 00:24:52.195 --> 00:24:53.875 positive and practice relationship, is make sure there's 598 00:24:53.875 --> 00:24:54.875 clear and singular authority for 599 00:24:54.875 --> 00:24:55.795 the test operation up front. 600 00:24:56.405 --> 00:24:58.145 It lets you take the action you, you know, 601 00:24:58.145 --> 00:24:59.345 you need to take to protect your team. 602 00:25:00.155 --> 00:25:02.775 Um, things can get guite muddy if, um, 603 00:25:03.435 --> 00:25:05.655 and fortunately, we, we typically have a common 604 00:25:05.655 --> 00:25:08.495 understanding with our customer when they come from a large 605 00:25:08.975 --> 00:25:10.425 established flight test organization. 606 00:25:10.685 --> 00:25:12.865 And we have that common background, common understanding. 607 00:25:13.405 --> 00:25:15.865 Uh, but things can get muddy if you, if you,

608 00:25:16.515 --> 00:25:18.775 if you have a customer who has flight test experience, 609 00:25:19.255 --> 00:25:21.915 but you share responsibility on the, uh, test operation. 610 00:25:22.955 --> 00:25:24.905 Um, so clear 611 00:25:24.985 --> 00:25:26.145 and singular authority, so you can 612 00:25:26.145 --> 00:25:27.225 act the way you know you need to. 613 00:25:28.145 --> 00:25:30.075 Some of the other tools you can use under that, uh, 614 00:25:30.315 --> 00:25:31.515 umbrella, then, uh, engage 615 00:25:31.615 --> 00:25:33.395 as on safety as early as possible. 616 00:25:34.215 --> 00:25:36.235 Um, like I said, there's more time and money available. 617 00:25:36.425 --> 00:25:38.155 That conversation only gets more difficult 618 00:25:38.265 --> 00:25:39.795 because safety does take time and money. 619 00:25:40.295 --> 00:25:41.905 You also avoid emotional reactions. 62.0 00:25:41.905 --> 00:25:45.105 You get agreement before people are under, uh, duress. 621 00:25:47.285 --> 00:25:48.825

Set clear expectations for us. 622 00:25:48.825 --> 00:25:51.065 This takes the shape of contractual agreements in a lot 62.3 00:25:51.065 --> 00:25:54.975 of cases with some of these topics that I talked about. 624 00:25:54.975 --> 00:25:56.055 There certainly could be others 625 00:25:56.235 --> 00:25:57.615 and could be tailored to 62.6 00:25:57.615 --> 00:25:59.575 what ex specific challenges you face. 627 00:26:02.355 --> 00:26:04.375 Um, and those documents can't be ignored. 628 00:26:04.475 --> 00:26:08.175 It gives, it gives 'em teeth, it sets an agreement up front. 629 00:26:10.385 --> 00:26:13.605 Uh, also infuse a flight test mind, mind, uh, set 630 00:26:13.605 --> 00:26:16.545 to the customer relationship, staying process oriented, 631 00:26:16.765 --> 00:26:17.945 uh, and sticking to it. 632 00:26:18.805 --> 00:26:20.865 And, uh, pre-briefing a program 633 00:26:20.865 --> 00:26:21.945 in the same way you might a flight test. 634  $00:26:22.125 \rightarrow 00:26:26.735$ Set expectations upfront, remain solution oriented.

635 00:26:26.805 --> 00:26:29.055 This, uh, this lets you keep, uh, control 636 00:26:29.055 --> 00:26:30.975 of your own destiny in a lot of cases, uh, 637 00:26:31.115 --> 00:26:32.495 and preserve that customer relationship. 638 00:26:32.835 --> 00:26:36.345 It also prevents that, um, in situations 639 00:26:36.345 --> 00:26:37.745 where you wouldn't want it, the customer trying 640 00:26:37.745 --> 00:26:38.745 to take things into their own hands. 641 00:26:38.925 --> 00:26:41.345 Uh, so lets you keep the right expertise involved. 642 00:26:42.475 --> 00:26:45.585 Um, that does mean using good use of your resources and, 643 00:26:45.585 --> 00:26:47.585 and knowing what you're doing and having the right team. 644 00:26:50.245 --> 00:26:53.345 So thank you. And with that, I take a few questions. 645 00:26:53.345 --> 00:26:54.025 I think I got a few minutes 646 00:27:00.955 --> 00:27:01.075 question. 647 00:27:08.025 --> 00:27:09.685 Wow. Oh, there's one. Please go. 648 00:27:11.725 --> 00:27:14.225

Uh, did you end up solving the pedostatic issue 649 00:27:14.225 --> 00:27:15.425 or VSM question? 650 00:27:16.445 --> 00:27:21.345 Um, not yet. Those are, uh, hard. 651 00:27:22.155 --> 00:27:26.265 Yeah. Any other questions? 652 00:27:29.705 --> 00:27:33.585 One over there? Uh, 653 00:27:34.585 --> 00:27:35.585 a little bit less of a question 654 00:27:35.585 --> 00:27:37.385 and more of a, just a general comment. 655 00:27:37.525 --> 00:27:40.385 So, uh, you basically, uh, you know, 656 00:27:40.385 --> 00:27:43.105 presented on the stuff coming from a third party test 657 00:27:43.105 --> 00:27:44.585 organization to various 658 00:27:44.585 --> 00:27:46.065 different customers around the world. 659 00:27:46.645 --> 00:27:48.825 And I think this is absolutely applicable 660 00:27:48.825 --> 00:27:51.545 to every single one of us because, um, even if you work 661 00:27:51.545 --> 00:27:52.585 for the military or,

662 00:27:52.605 --> 00:27:56.545 or the OEM, we really are a third party test, 663 00:27:56.555 --> 00:27:59.265 organ test part of our organization. 664 00:27:59.325 --> 00:28:01.585 And we have customers that are the program office, 665 00:28:01.645 --> 00:28:04.375 and some of 'em are customers that we've worked with for, 666 00:28:04.515 --> 00:28:05.495 for a long time, and some 667 00:28:05.495 --> 00:28:06.655 of 'em are basically brand new people. 668 00:28:06.715 --> 00:28:09.375 So this stuff is, I see as directly applicable to the things 669 00:28:09.375 --> 00:28:12.055 that I do on a, on a daily basis with my, within my, 670 00:28:12.395 --> 00:28:13.815 my own organization. 671 00:28:14.685 --> 00:28:16.895 Yeah. And going into this, we realized that the, you know, 672 00:28:16.895 --> 00:28:19.465 the concept of internal customers is going 673 00:28:19.465 --> 00:28:22.305 to be generally applicable to the same concept of external. 674 00:28:23.225 --> 00:28:25.885 Um, in talking to folks last night, uh, around dinner, 675 00:28:26.225 --> 00:28:27.485

we were talking about the idea of dealing 676 00:28:27.485 --> 00:28:29.445 with the program office as being very similar. 677 00:28:30.185 --> 00:28:34.005 And also that, um, we were talking to one gentleman from, 678 00:28:34.005 --> 00:28:35.005 from the military background, 679 00:28:35.465 --> 00:28:39.505 and they don't get to experience that 680 00:28:40.095 --> 00:28:43.005 rehearsed, uh, repeat customer 681 00:28:43.535 --> 00:28:44.625 because the, 682 00:28:44.685 --> 00:28:47.225 the program office is continually promoting those people 683 00:28:47.225 --> 00:28:48.545 to hire, uh, positions. 684 00:28:48.725 --> 00:28:50.025 So you're always dealing with a new 685 00:28:50.625 --> 00:28:51.995 program manager essentially. 686 00:28:52.415 --> 00:28:54.675 Um, so that creates extra challenge that you're, 687 00:28:54.675 --> 00:28:55.955 you're kind of starting fresh on each program. 688 00:28:57.745 - > 00:28:59.415Thank you for sharing. Yeah, thank you.

689 00:29:01.705 --> 00:29:02.885 Any other questions? One more, 690 00:29:07.835 --> 00:29:11.815 Um, one, one note on the, uh, um, singular point of, uh, 691 00:29:11.845 --> 00:29:14.135 authority for continued test operations. 692 00:29:14.595 --> 00:29:16.455 Uh, absolutely excellent point. 693 00:29:16.555 --> 00:29:19.815 We, we had to come up with more structure 694 00:29:19.955 --> 00:29:21.855 around our flight suspension process 695 00:29:22.035 --> 00:29:24.855 and how to get back into continued flight operations 696 00:29:25.395 --> 00:29:28.135 is very much a process that's questioned by your customer. 697 00:29:28.715 --> 00:29:30.255 Uh, it ever happens. 698 00:29:30.555 --> 00:29:32.855 And it's great to discuss the details of that 699 00:29:32.855 --> 00:29:33.895 with them ahead of time. 700 00:29:34.315 --> 00:29:36.015 So, yeah. Great point. Thank 701 00:29:36.015 --> 00:29:37.015 You. 702 00:29:37.485 --> 00:29:38.715

Thank you. See you at the break. 703 00:29:39.415 --> 00:29:43.745 And re here's my business card. Oh, Amy.