



Research & Technology

# X-48B Blended Wing Body Flight Control Demonstrator



**X-48B IS NOT JUST ANOTHER *UAV***

**INSTEAD,  
IT IS:**



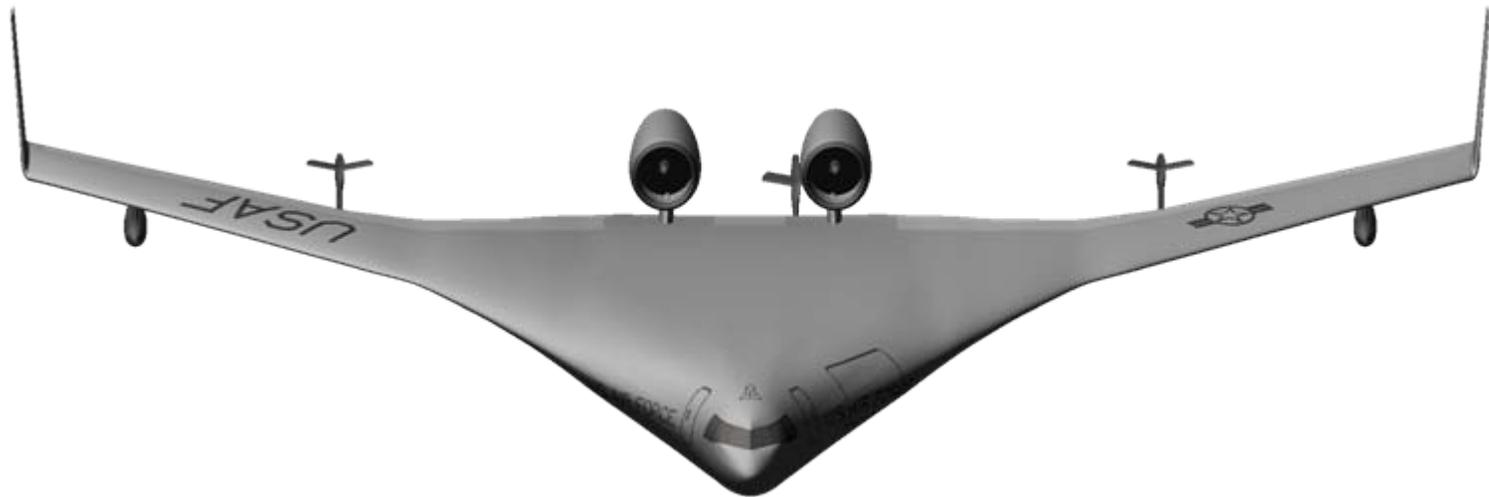
**A *PILOT-IN-THE-LOOP*  
TECHNOLOGY DEMONSTRATOR**

# Disclaimer

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Blended Wing Body – X-48B

**FOR A FULL SCALE,  
PILOTED VEHICLE**



# Disclaimer

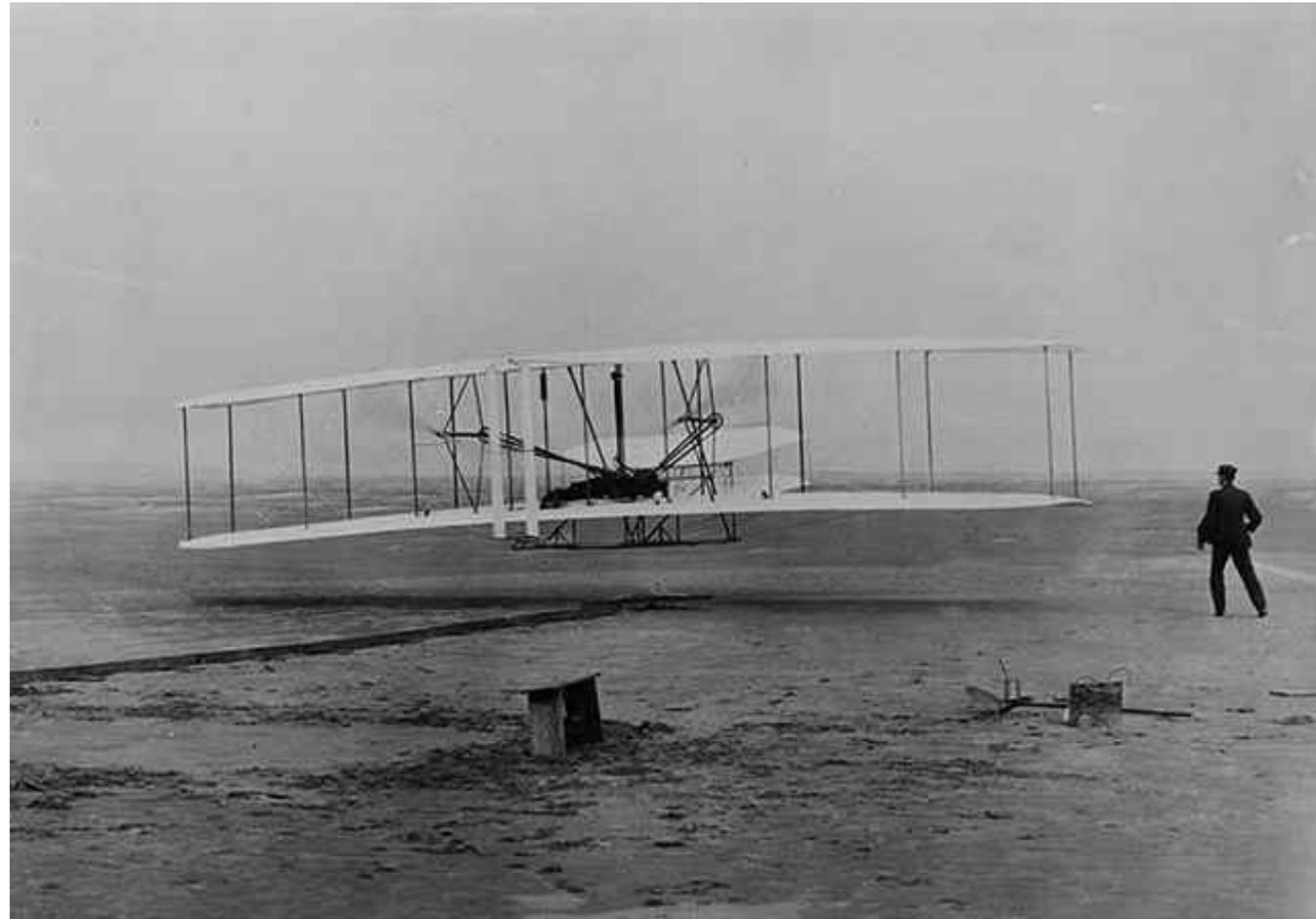
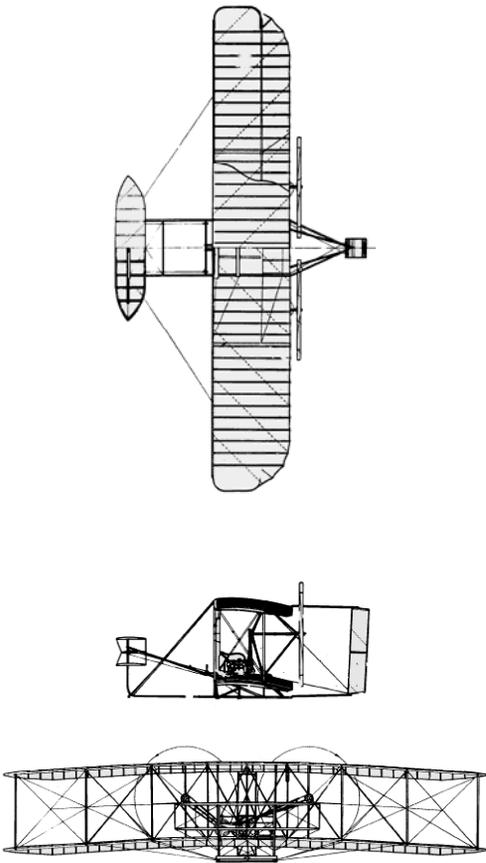
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Blended Wing Body – X-48B

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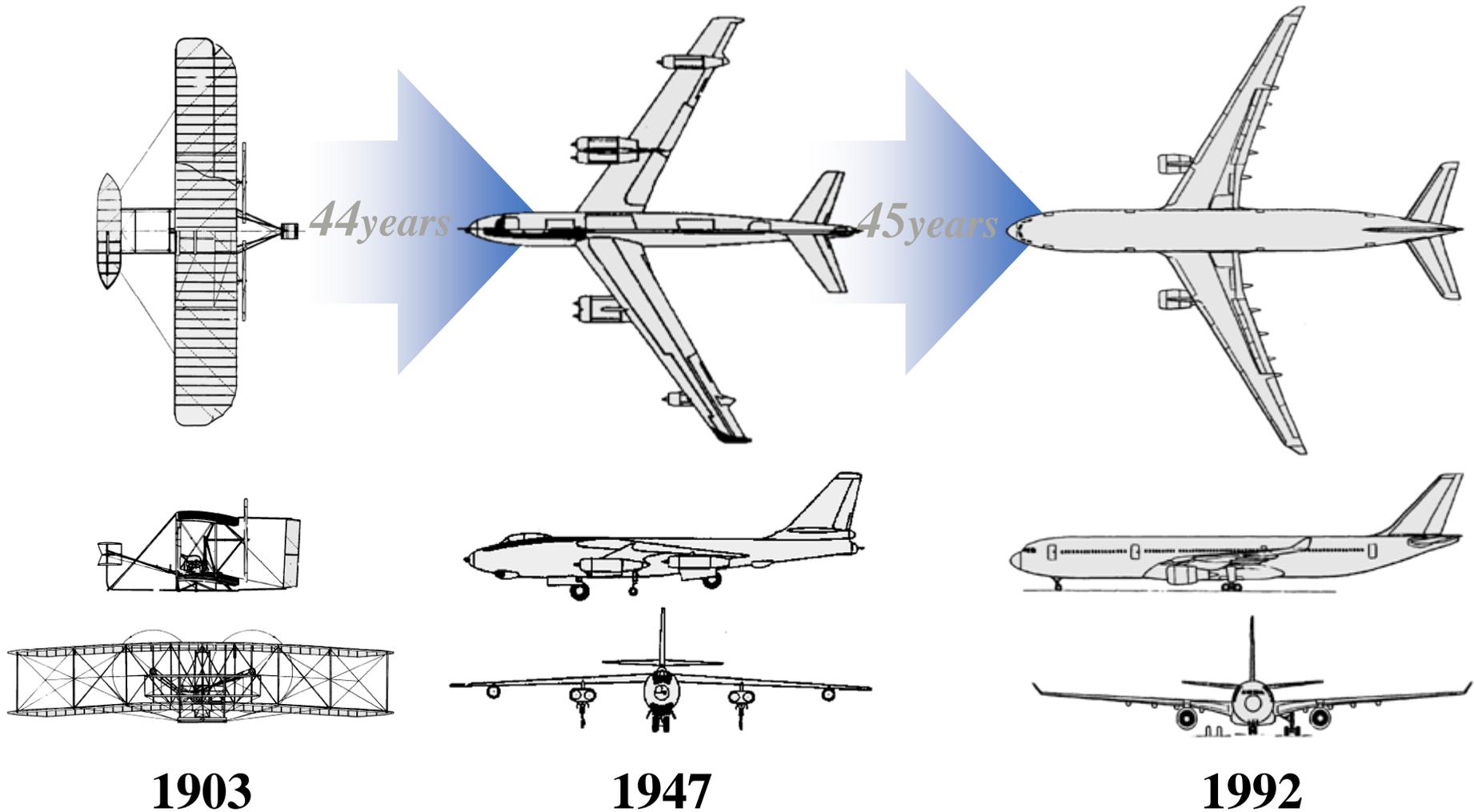


# Concept Genesis



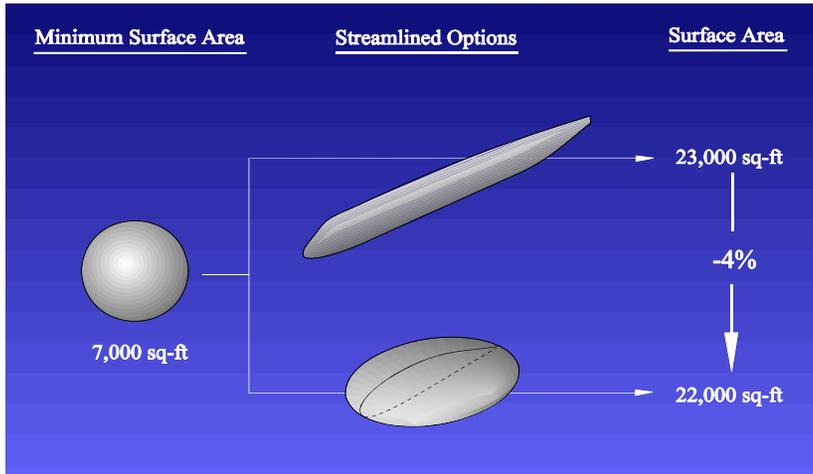
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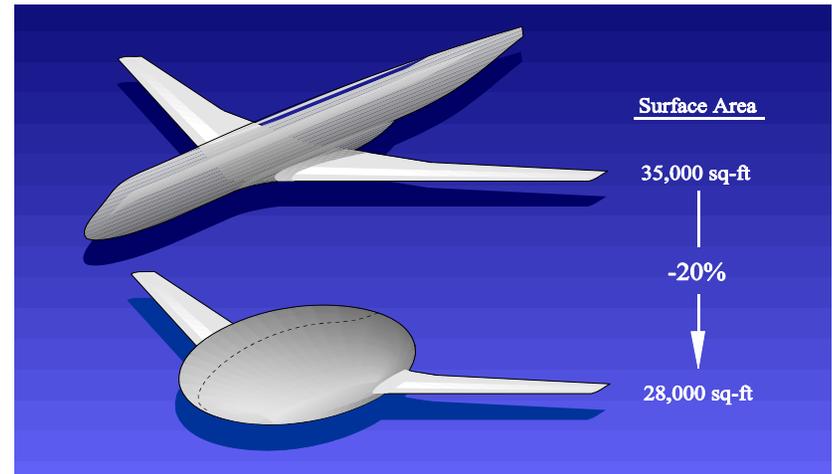


# 1/3 Less Wetted Area than Conventional

## Effect of Body Type



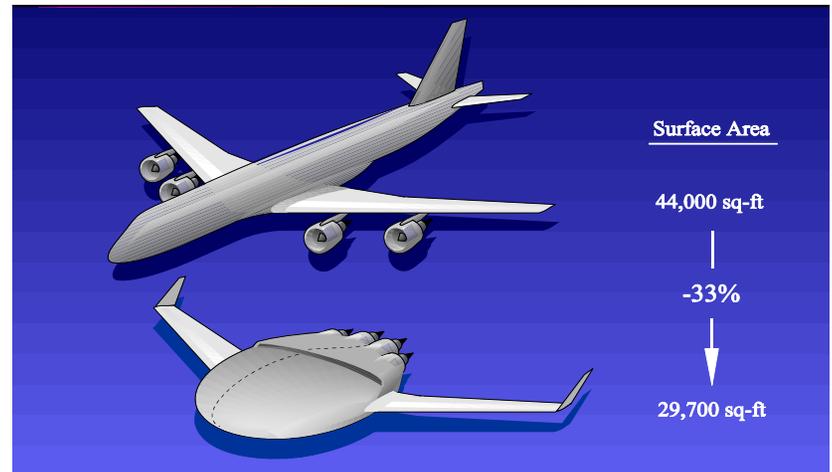
## Effect of Wing/Body Integration



## Effect of Engine Installation



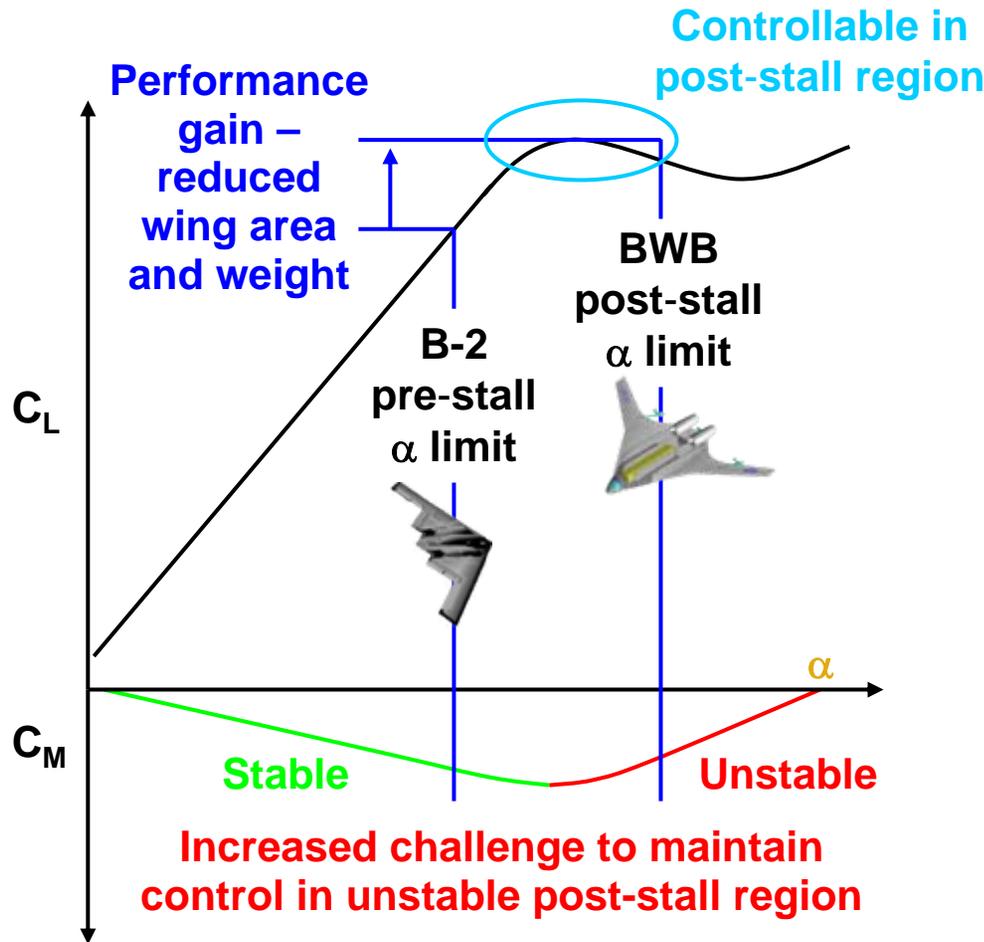
## Effect of Controls Integration



# Critical Flight Control Technology

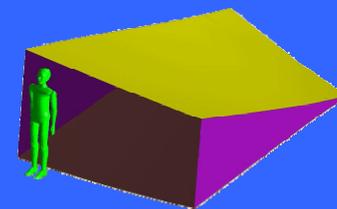
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Blended Wing Body – X-48B



High-rate large control surfaces create large secondary power demands

BWB Elevon #1



*Need to Prove that the BWB is as Robust as a C-17*

# Flying Wing Spin & Tumble Departures

## Then...

- Flying wing dynamics dominated by minimal aerodynamic pitch and yaw damping
- Post-stall, this could lead to unrecoverable spin and tumble modes

↑  
Air Flow



## Now

- Spin testing shows that the BWB potentially has unrecoverable spin and tumble modes
- Need to prove that an advanced flight control system will prevent entry into departure regions



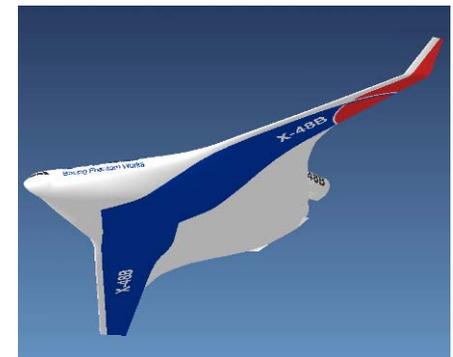
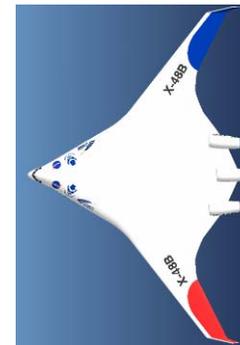
NASA Northrop XB-35 in 20 Foot Spin Tunnel  
NASA Langley Research Center

10/11/1943

Image # EL-2000-00235

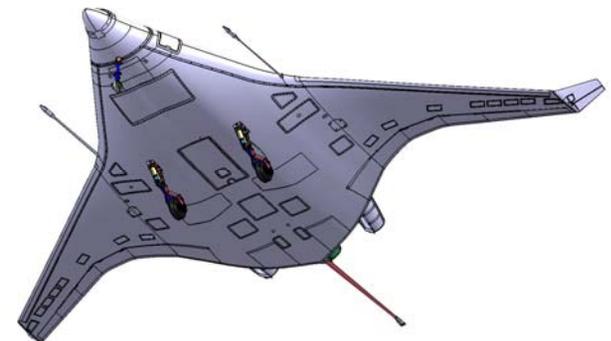
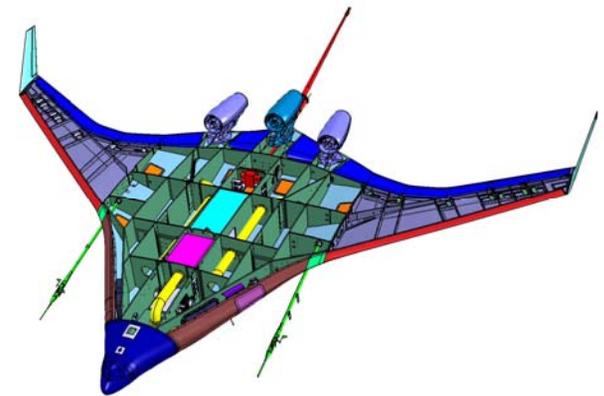
# X-48B BWB Low Speed Vehicle

- **Flight testing provides:**
  - **Flight Control System risk reduction**
  - **Required to convince customers that BWB configuration is as safe as a conventional airplane**
- **Investigate:**
  - **Stall Characteristics**
  - **Departure Onset Boundaries**
  - **Asymmetric Thrust Control**
  - **Flight Control Algorithms**
  - **Envelope Protection Schemes**
  - **Dynamic Ground Effects**
  - **Control Surface Hinge Moments**



# X-48B BWB Low Speed Vehicle

- **Two X-48B Aircraft and Ground Control Station (GCS)**
  - Research Partnership of Boeing, NASA, and AFRL
  - Design and fabrication contracted to Cranfield Aerospace
- **Air Vehicle Highlights:**
  - Dynamically Scaled
  - Uninhabited Air Vehicle
    - Flown by Pilot from Ground Station
  - Powered by 3 Small Turbojets
    - Ground Start only
  - Conventional takeoff and landing
    - Non-retractable Tricycle Gear
    - Slats are Fixed for either Extended or Retracted Configuration
  - Recovery System
    - Drogue, Parachute, and Air Bags



# 8.5% Dynamically Scaled X-48B BWB

## • Design Approach

- Use low cost (COTS) equipment where possible
  - Engines - JetCat P200
  - Landing Gear - mountain bike shocks & brakes
- Use normal industry practice for electronic equipment
- Use aircraft spec equipment where necessary
  - Radios, IMU, Actuators, Flight Termination System (FTS) parts
- Save weight to meet dynamic scaling requirements



*JetCat P200 Engines*

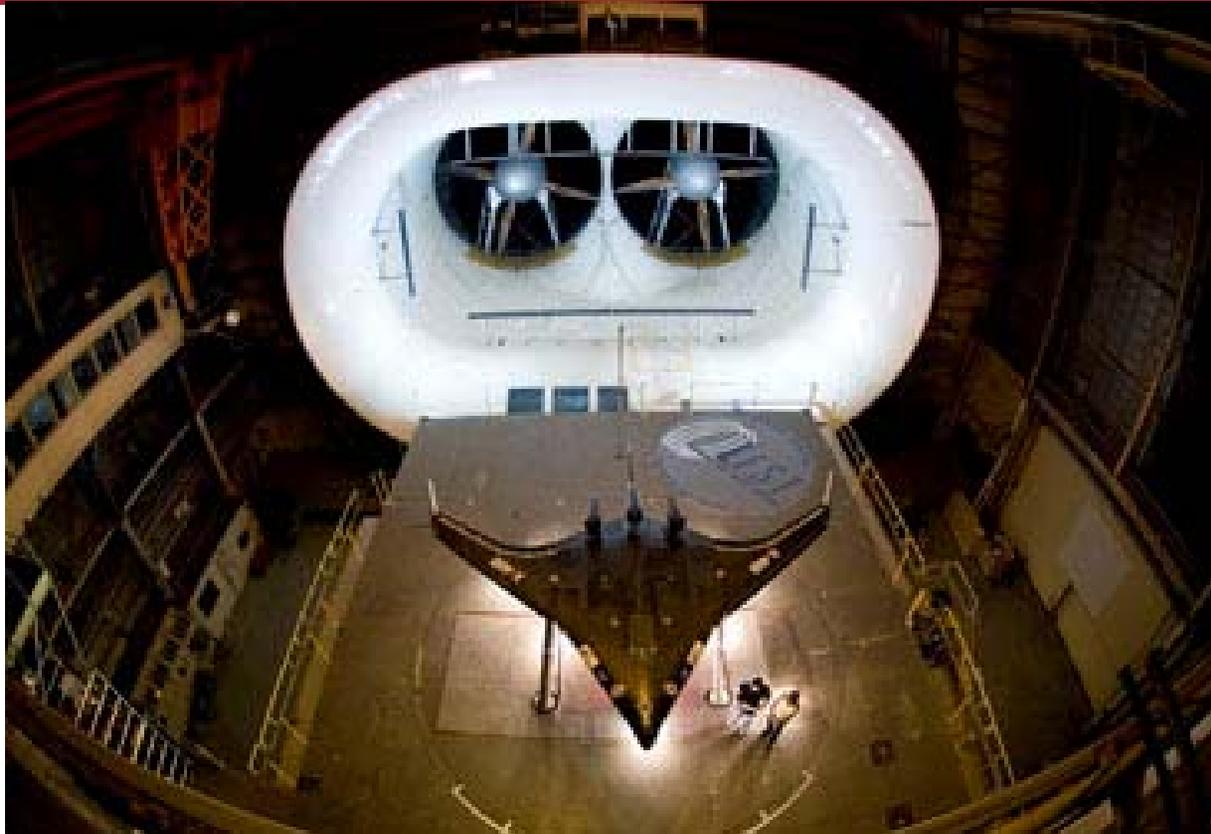


*Nose & Main Landing Gear*

# X-48B 30x60 Wind Tunnel Test

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Blended Wing Body – X-48B



- *NASA / AFRL contributed test time in ODU Langley Full-Scale Tunnel*
- *Wind tunnel test completed April / May 2006*
- *250 hours of testing with flight control hardware active*
- *Data used by Boeing for X-48B simulation and flight control software*

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# Validation Testing



**Landing Gear Drop Tests**



**Wing Load Test**



**Drogue Boom Load Test**

# 8.5% Dynamically Scaled X-48B BWB

## • Vehicle Characteristics

- **Wing Span** 20.4 ft
- **Wing Area** 100.5 ft<sup>2</sup>
- **Maximum Weight** 523 lbs
- **Static Thrust** 162 lbs
- **Maximum Airspeed** 118 kts
- **Maximum Altitude** 10,000 ft MSL
- **Load Factor Limits** +4.5 g's to -3.0 g's
- **Flight Duration** 30 minutes + 5 minute reserve



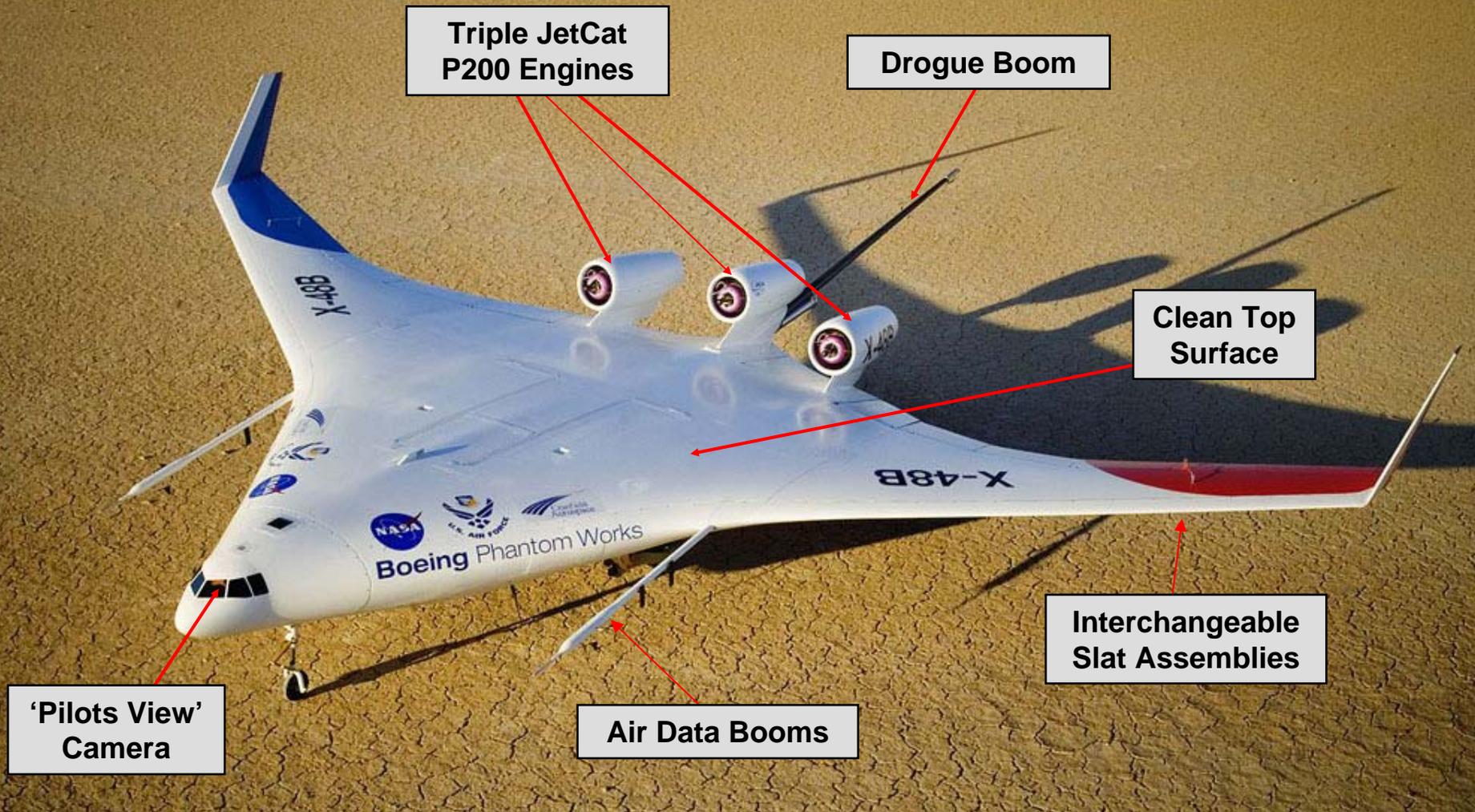
# 8.5% Dynamically Scaled X-48B BWB

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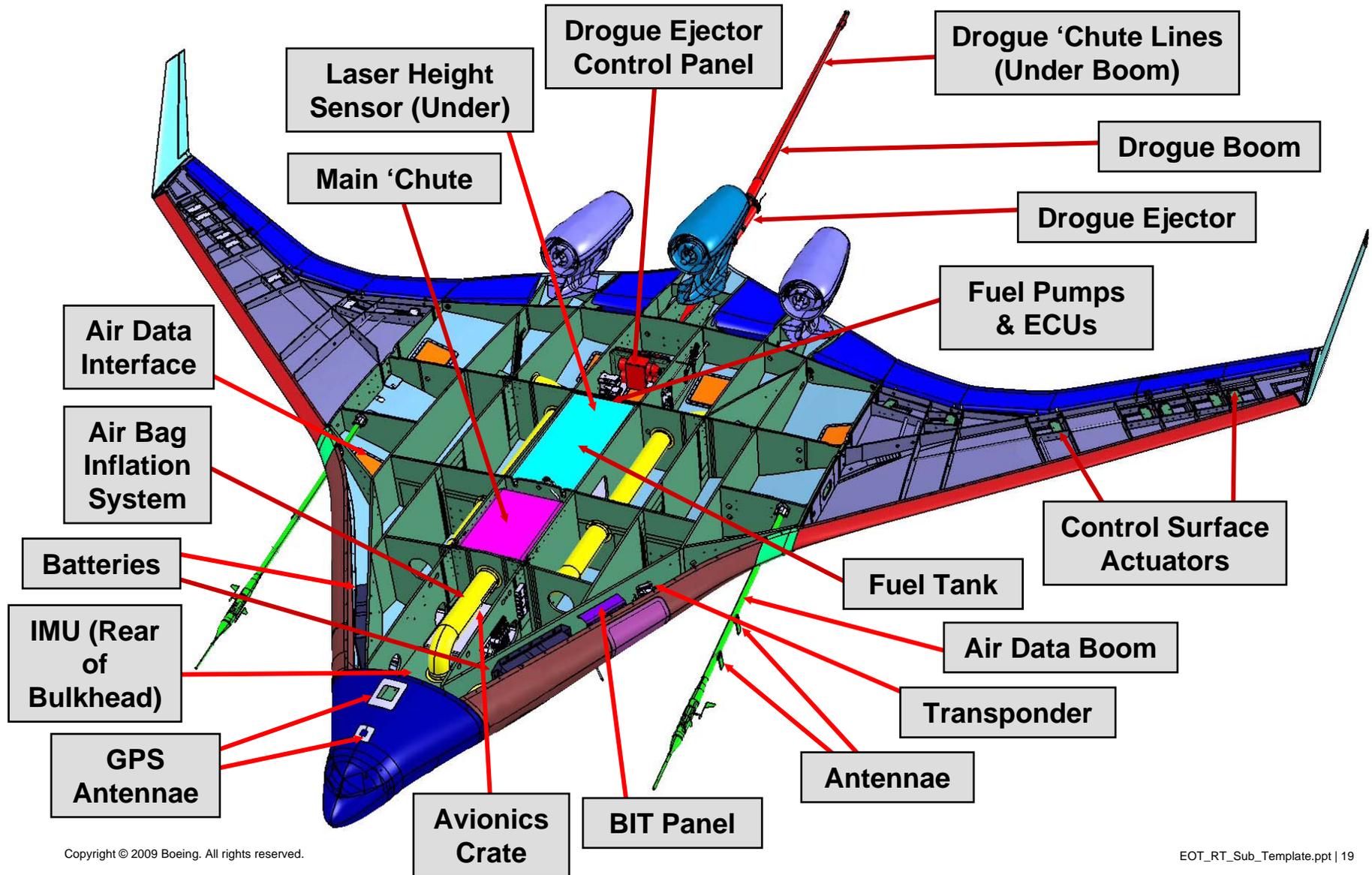
Blended Wing Body – X-48B



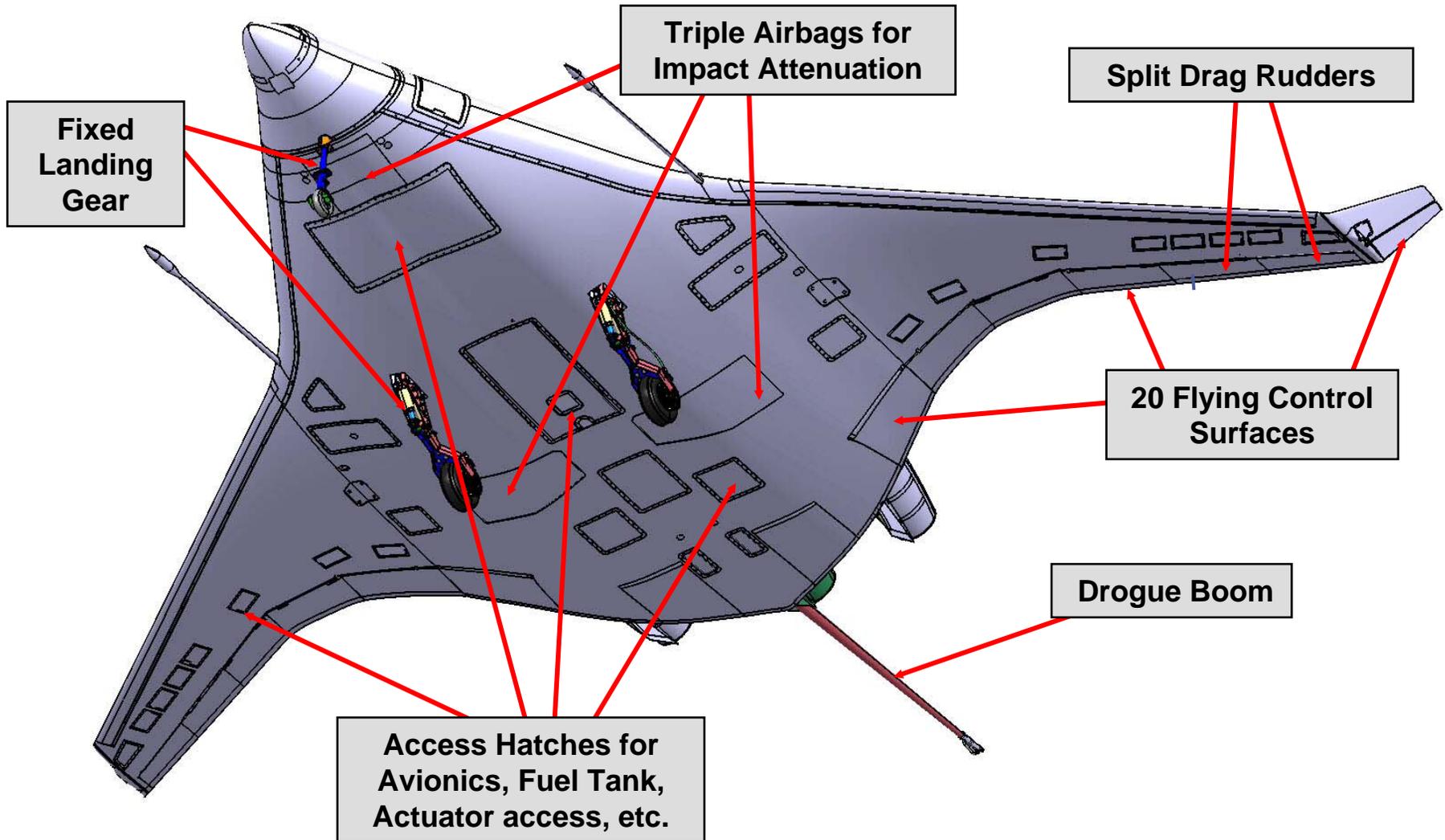
# X-48B Configuration – Top View



# X-48B Configuration – Internal View

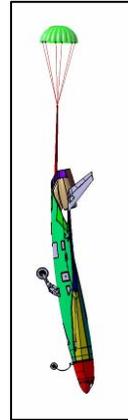
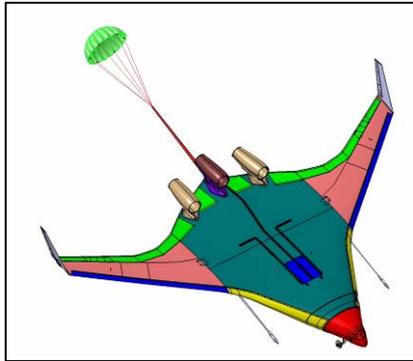


# X-48B Configuration – Underside View

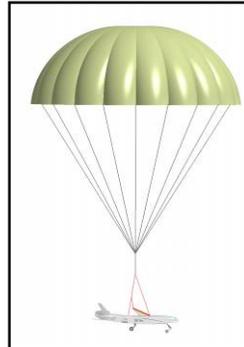
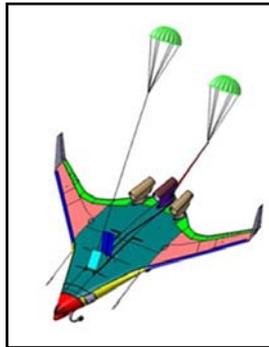


# Recovery System

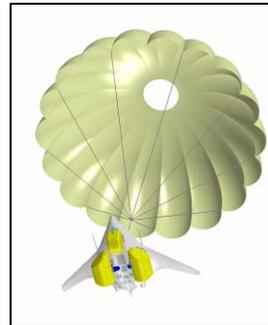
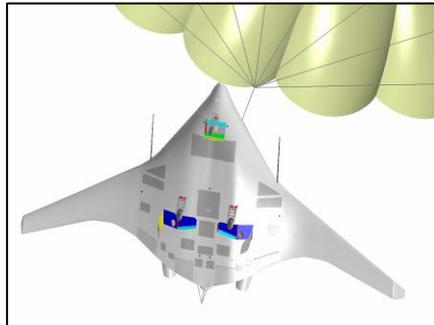
## Drogue



## Main



## Airbags



# GCS – Trailer

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# GCS – Trailer

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# GCS – Pilot Station

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# Lakebed Operations

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# Lakebed Operations

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# Lakebed Operations

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# First Flight Video

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# X-48B Flight Test Summary

- **Fifty Flights completed (as of 2 April 2009)**
  - **32 Flights w/ Slats Extended**
  - **18 Flights w/ Slats Retracted**
    - 8 Multi Mission Operations
- **Test Highlights:**
  - **Test Maneuvers**
    - Real-Time Stability Margins – Envelope Expansion
    - Automated Parameter Identifications (PID) – Freq Sweeps/Doublets
    - Steady Heading Sideslips - Simulate Cross-winds
    - Lazy-8s and Wind-up Turns
    - Airspeed Calibrations (Triangle method)
    - Approach to Stalls
    - Stalls & Deep Stall Recoveries
    - Engine Out Maneuvering
    - Trim in Ground Effect
- **Operations from Hard Surface Runway vs. Lakebed Runway**
  - Edwards AFB North Base 6/24 – 3,000 Feet (Eastern End)



# X-48B Initial Flight Test Results

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- **Extremely Maneuverable in Roll**
- **Aircraft Very Closely Matches GCS for Up/Away Flight (and Landing)**
  - Pitch / Yaw Limiters different in Simulator than Airplane
  - Potential Air Data Calibration issue – under investigation



- **Flight Control Design is Very Robust**
  - Some Control Law deficiencies were masked during Slat Ext flights
    - Beta Vane Switching (Average to Single) / Takeoff Pitch Authority
- **Overall, the Aircraft Flies Extremely Well**
  - Despite no peripheral cues (2-D only) / no seat-of-the-pants

# X-48B Lessons Learned

- **COTS Design approach**
  - Initial Equipment Cost Low, But Integration Cost may be High
  - Original planned Engine Design not COTS – large impact to Flight Duration
- **Waypoint Nav Design / Software V&V testing**
  - Test Limits - Windshear, Gusts / Weather Balloon Data
- **Flight Simulator invaluable for Successful Tests**
  - Very good match for flight – Excellent flight rehearsal / pilot training tool
- **Braking PIO potential High**
  - No Decel Feedback to Pilot / Brake Spring or Ground Models inaccuracies
- **Robust Flight Control System can Mask some Control Law Deficiencies**



*Lessons Re-Learned*

# X-48B What's Next for the Future

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- **Current Funding to complete a total of ~65 Flights**
  - Follow-on Testing planned to continue thru FY2010
- **Next Phases – Slats Ext first, then Slats Ret**
- **Phase 3/4 :**
  - Stalls / High Alpha / Engine Out Assym
- **Phase 5/6:**
  - Departure Resistance - Limiter Assaults / High Beta
- **Potential new Engine Design**
  - More Efficient = More Duration

# X-48B Blended Wing Body -- Legalese

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- Slide 1: NASA Photo
- Slide 2: NASA Photo / Boeing Photo
- Slide 3: Boeing Photo
- Slide 6: Boeing Photo
- Slide 7: NASA Video
- Slide 11: Boeing Photo
- Slide 12: Boeing Photos
- Slide 13: Boeing Photo
- Slide 14: Boeing Photo
- Slide 17: Cranfield Photo
- Slide 18: Boeing Photo
- Slide 19: Boeing Photo



- Slide 20: Boeing Photo / NASA Photo
- Slide 21: NASA Video
- Slide 22: NASA Photo
- Slide 23: NASA Photo
- Slide 24: NASA Photo
- Slide 25: NASA Video
- Slide 26: Boeing Photo

# Questions?

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